

I PUSH! YOU PUSH BACK! ¹

A Mechatronics Demonstration Project

by

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¹ This work was supported by the National Science Foundation under an RET Site Grant 0227479.

Abstract

Newton's Third Law of Motion is one of the harder laws to physically show in a classroom. Students can memorize the definition and say that they understand, but during class discussion, it becomes clear that this is not really the case. Students often do not understand the idea of what counts as a system and how the two objects interact. For instance, if a book is sitting on a table they often will say the action force is gravity pulling the book down while the reaction force is the table pushing back. It is obvious from this mislabeling of the action-reaction forces that the students truly do not understand the system. In order to clarify Newton's Third Law, this experiment uses mechatronics technology installed into a boxing punch mitt to produce an understandable system in which two objects act on each other and allow for the display of action reaction forces. This shows the students that the force acting on each object is indeed equal.

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1. Curriculum Standards Correlation

This project was designed to correlate to the topic Forces and more specifically, Newton's Third Law of Motion. This project can be used during the initial instruction of force, mass and velocity. This project addresses the following New York State Core Standards in the areas of Science and Technology:

Science Standards:

STANDARD 1 Scientific Inquiry

Students will use mathematical analysis, scientific inquiry, and engineering design, as appropriate, to pose questions, seek answers, and develop solutions.

Key Idea: The central purpose of scientific inquiry is to develop explanations of natural phenomena in a continuing, creative process.

Performance Indicators--Students:

- learn to ask "why" questions to seek greater understanding concerning objects and events they have observed and heard about

STANDARD 4 Physical Setting

Students will: understand and apply scientific concepts, principles, and theories pertaining to the physical setting and living environment and recognize the historical development of ideas in science

4. Key Idea: Energy exists in many forms, and when these forms change energy is conserved.

Performance Indicators--Students:

- observe a variety of forms of energy (e.g., heat, chemical, light) and the changes that occur in objects when they interact with those forms of energy

5. Key Idea: Energy and matter interact through forces that result in changes in motion.

Performance Indicators--Students:

- investigate the use of common forces (pushes and pulls) on objects, such as those caused by gravity, magnetism, and mechanical forces

Technology Standards:

STANDARD 1 Engineering Design

Students will use mathematical analysis, scientific inquiry, and engineering design, as appropriate, to pose questions, seek answers and develop solutions.

Key Idea: Engineering design is a repetitive process involving modeling and optimization, finding the best solution within given constraints, which is used to develop technological solutions to problems within given constraints.

STANDARD 5 Computer Technology

Students will apply technological knowledge and skills to design, construct, use, and evaluate products and systems to satisfy human and environmental needs.

Key Idea: Computers, as tools for design, modeling, information processing, communication, and system control, have greatly increased human productivity and knowledge.

STANDARD 5 Technological Systems

Students will apply technological knowledge and skills to design, construct, use, and evaluate products and systems to satisfy human and environmental needs.

Key Idea: Technological systems are designed to achieve specific results and produce outputs, such as products, structures, services, energy or other systems.

2. Introduction

According to Newton, whenever objects A and B interact with each other, they exert forces upon each other. When you sit in your chair, your body exerts a downward force on the chair and the chair exerts an upward force on your body. There are two forces resulting from this interaction - a force on the chair and a force on your body. These two forces are called *action* and *reaction* forces. Forces always come in pairs - known as "action-reaction force pairs." In nature, single forces can not be generated.

Identifying and describing action-reaction force pairs is a simple matter of identifying the two interacting objects and making two statements describing *who is pushing on who* and in what direction. For example, consider the interaction between a baseball bat and a baseball. The baseball forces the bat to the right (an action); the bat forces the ball to the left (the reaction). Note that the nouns in the sentence describing the action force switch places when describing the reaction force. While the idea seems simple to explain, many students would not see the baseball as exerting any force on the bat. The experiment to demonstrate this interaction uses force sensors imbedded in two punch mitts. Using this apparatus, force interactions can be explored in a real experimental way and many questions can be answered such as: Why does an equal force have to exist? Can a small 5'2" girl exert an equal force against a 6'0" football player? In a collision between a car and a truck are the forces really equal?

3. Background

3.1 Theory

3.1A Newton's Third Law of Motion

Newton's Third Law of Motion describes the results of the interaction between two objects. Formally stated, Newton's third law is:

"For every action, there is an equal and opposite reaction."

According to Newton's Third Law, for every action force there is an equal (in size) and opposite (in direction) reaction force. All collisions are good examples of this law. For example if a truck hit a car with a 50. – Newton force then the car exerts a 50. – Newton force back on the truck.

3.2 Components

3.2. A Liquid Crystal Display (LCD)

An LCD is a unit that allows the user to display text, numerical data and custom created characters.¹ This project uses a 2 x 16 Parallel LCD with the HD44780 series driver from Hitachi. This LCD has a two-line display that can print up to sixteen characters per line. The LCD may be controlled by a 4 bit or 8 bit parallel interface. For this project, the 4 bit interface was used due to the limit of pins available. While the LCD is connected to a female 14-pin connector, for this application, it was necessary to manually wire the LCD.

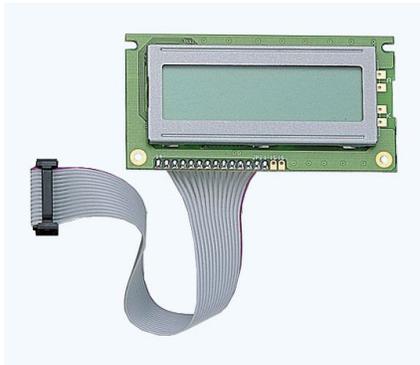


Figure 1(a): Parallel LCD ²



(b): The LCD at Work

3.2.B Tekscan FlexiForce® Sensor

A force sensor measures the force between two surfaces. The *FlexiForce* single element force sensor acts as a force sensing resistor in an electrical circuit. When the force sensor is unloaded, its resistance is very high. When a force is applied to the sensor, this resistance decreases.³ The advantage to this sensor is that it is a thin-film force sensor which has a flat profile. The circuit built to use the sensor is a resistor/capacitor discharge time circuit (RC Time circuit). The circuit gives no correlation to weight in its output. The correlation needs to be found by calibrating each sensor individually. The sensors also have some element of hysteresis and drift which need to be taken into account during calibration. The sensing area on the FlexiForce sensor is .375" diameter and the force must be applied inside this area or no change in resistance will happen. For this project, a puck needed to be used to allow the push to register inside the sensing area. The puck allows the sensor to receive the applied load evenly across its contact area that is necessary to obtain good readings. In order to obtain good readings from the sensor, there must be a flat, hard surface underneath the sensing area.



Figure 2: FlexiForce Sensor⁴

3.2.C Light Emitting Diode (LED)

A diode is a semiconductor device that allows current to flow in only one direction. The Light Emitting Diode is a form of diode that gives off light when there is a potential difference across the diode. In this project, the LED is used to indicate when the current is flowing to the Board of Education.

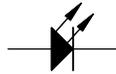


Figure 3: Schematic of LED

Figure 4: LED⁵

3.2.D Button/Switch

Buttons and switches are devices that can toggle the status of a circuit. Buttons and switches include two parts: how many ports it can control and how many triggers it has. A single port can toggle one device on and off while a double port can toggle two devices simultaneously. A single trigger can complete or open one circuit while a double trigger can complete one circuit or another circuit. This project uses a normally closed single pole, single trigger (SPST) button. This means that the circuit is normally complete and when the button is pressed, the circuit is broken. This button was used as an external reset button. This project also uses a SPST toggle switch. This switch is being used to control the current flow to the entire project. Both the button and the switch work only when the BOE is run from the 9V battery inside the project box.

4. Equipment List

4.1 Board Of Education (BOE) with Basic Stamp 2(BS2)

The combination of the Board of Education project board and Basic Stamp 2 module are the microcontroller used for this project. The Board of Education is a programming board that provides a regulated +5 volt source and ground as well as a direct 16-pin connection for the BS2 interface. The BOE also contains a small breadboard for circuitry and the connections to the 16 user defined digital input/output (I/O) pins found on the Basic Stamp 2. The Basic Stamp 2 also has 2 Kbytes of program space to store and run programs using the PBasic programming language. Each pin on the BS2 can source a maximum of 20mA and sink a maximum of 25mA of current. The 16 I/O pins together can source a maximum of 40mA and sink a maximum of 50mA of current.

A limitation of the PBasic programming language is the lack of support for floating decimal point numbers. The program truncates any number after the ones place, which causes mathematical errors when trying to deal with mathematical functions.

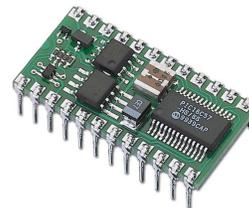
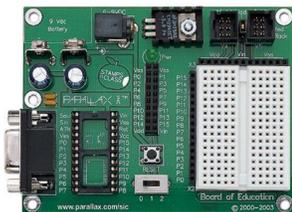


Figure 5: Board of Education⁶

Figure 6: Basic Stamp 2⁷

4.2 Project Design

This project is designed to demonstrate Newton's Third Law of Motion using an easily identifiable closed system. The two punch mitts make up the system of two objects. As long as the sensors are well aligned, when the two mitts are pushed against each other by two people the LCD will display the two forces obtained. This evidence will confirm Newton's Third Law since it will work no matter what the size of each person and how hard each pushes.

The force sensors are not simple to condition and calibrate. Since the sensors act as a single contact point, the applied load must be distributed evenly across the sensing area. Calibration was repeated many times throughout the process due to trials of many surfaces surrounding the sensor looking for the best outcomes. Each sensor needs to be calibrated separately because each produces a different calibration curve. There is also the difficulty in alignment of the force sensors, so the program includes a failsafe for this problem. In this case, the users receive a sensor alignment error statement and are asked to try again.

4.3 Punch Mitt Design

The punch mitt used for this project is the Everlast High Performance Punch Mitt and is advantageous to use due to the zipper access to the inside of the mitt. Each punch mitt is imbedded with a FlexiForce sensor under the outer covering of the mitt. In order to do this the casing was unzipped and some of the threads at the bottom edge seam were snipped. This allowed the wires from the sensors to come out of the mitt without being in the way of use.

Since the material inside the punch mitt has flexibility, it is not the ideal base for the sensors. This can be remedied by placing a thin piece (1/8") of Plexiglas about 2.5" x 2.5" underneath the sensor. During testing, it was found that there was great difficulty aligning the two sensors for proper results. To increase the surface area that the puck would respond to another 2.5" square piece of Plexiglas was placed under the casing on top of the sensor. Spacers were used between the two plates so there was no force applied by the Plexiglas on the sensor.



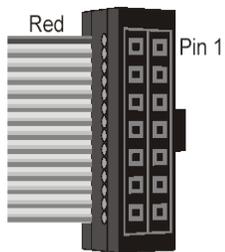
Figure 7: Everlast High Performance Punch Mitt⁸



Figure 8: Setup of mitts in project

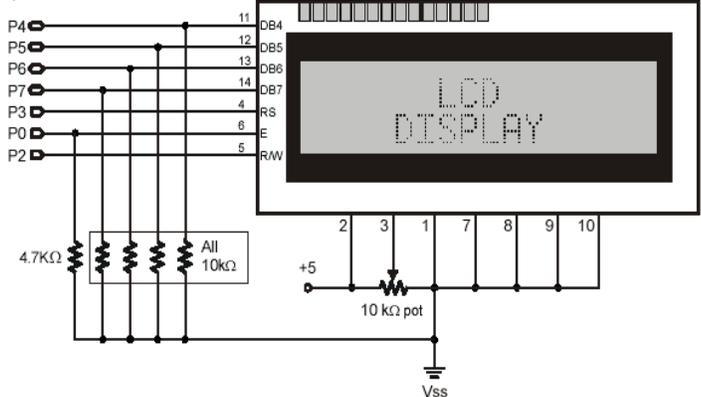
4.4 Circuit Design

Each FlexiForce sensor was connected to +5-Volts through a .01-μFarad capacitor and a 220-Ohm resistor to create an RC Time circuit. The LCD was connected manually using the diagram in figure 10. The potentiometer in the circuit is used to control the contrast of the display. The LED is connect to the +5-Volt source through a 470-Ohm resistor to limit the current flowing through it and is then connected directly to ground. For this project the LED is on when there is current flowing through the Board of Education.



Red	
Vdd	P2 P1 ←Vss
RS	P4 P3 Con.
E	P6 P5 R/W
DB1	P8 P7 DB0
DB3	P10 P9 DB2
DB5	P12 P11 DB4
DB6	P14 P13 DB6

To interface to the LCD in a 4-bit mode you will need set up the LCD in the following manner. Stamp I/O pins



(a) Figure 9: 14-pin connector identification (a), and LCD circuit schematic (b)⁹

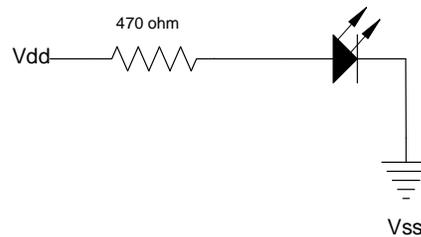
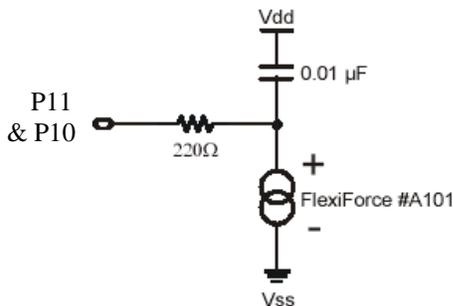


Figure 10: FlexiForce Sensor Schematic

Figure 11: Schematic of power indicating LED

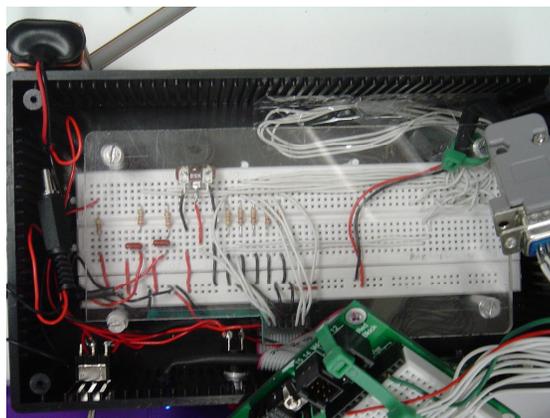


Figure 12: The Wired Breadboard

4.5 Program Logic

The program starts out initializing all the variables and the LCD. A “Waiting for PUSH...” message is sent to the LCD so the users know that the device is ready for use. Once the mitts are pushed together, the program finds the minimum RCTIME value from each sensor and uses this to calculate the force in Newtons using the linear calibration curves found in testing. This data is then sent to the LCD for output and stops until the reset button is pushed. If the two forces are more than 4-Newtons apart, the program sends an error message, “ERROR!! Sensors Misaligned,” since this occurs when the sensors were not aligned well during the action. If the RCTIME data is above the calibration range an error message, “ERROR!! Push Harder,” shows. After either error message the program returns to the beginning and again waits for input.

5. Experimental Procedure

Study of Newton’s Third Law of Motion

Goal:

1. Measure the force on each sensor and send output to LCD unless sensor misalignment has occurred.

Experiment Procedure:

1. Connect BS2 to a computer and download the *I Push U Push Back.bs2* file. If RCTIME output is wanted, leave the board plugged into the computer.
2. Connect BS2 to the breadboard inside the project box using the 15-pin connector.
3. Plug 9V battery power source inside the box to the BOE.
4. Flip power switch to on. You will know it is on when the blue LED lights.
5. After the LED screen shows “Waiting for PUSH...” push the mitts together.
6. Read the output from the LCD or if error repeat step 5.
7. To restart the program, push the reset button on the outside of the project box.

6. Results

The apparatus used punch mitts, force sensors and an LCD screen. Using this setup two people were asked to push the mitts together. After the mitts were pushed and released, the computer program then picked out the maximum force, the smallest RCTIME, applied by each mitt. The RCTIME output was then converted to a force measured in Newton’s using a linear calibration curve predetermined for each sensor. If the sensors were properly aligned, the output will show each force on the LCD screen.

Out of 20 random trials performed by two people, it was noted about the force readings that the average difference between the readings was 2 N, and 3 readings showed that the sensors were misaligned. There was no significant difference as to which sensor read a higher reading.

Out of 20 random trials performed by one person applying force with both mitts, the average difference between the mitts was 1.5 N, 1 reading showed that the sensors were misaligned. It was interesting to note that larger hands had a tendency to stretch the outer cover of the mitt, leading to a low force reading and a subsequent error reading. This could be easily remedied by having students with large hands not put their hands through the wrist wraps on the punch mitts.

There were some sources of error in this project all corrected for by programming. The first type of error was because the Basic Stamp 2 can only do integer mathematics. For this reason, the program was designed to print data within a 4-Newton range allowing for this experimental error. Another error may occur if the sensors were not properly aligned. In this case, the output showed an error message on the LCD screen and asked the users to try again. Lastly, the calibrations only work within a specified range so if the RCTIME is outside the range a different error message is received and the users were asked to try again.

7. Conclusions

The simplicity of Newton's Third Law seems to lend itself to an elegant and seemingly simple project. The idea of showing equal forces is elegant, but the challenges are great. This project was able to overcome the many challenges using a combination of programming and the exploration of materials used around the sensors to obtain the most accurate and reproducible data. Students will be able to see the outcome from each sensor and prove to themselves that this law really is true.

8. Suggested Activities

1. Additional Activities with "I Push! You Push Back!"
 - a. Incorporate photogates to measure the speed of pads and discuss momentum
 - b. Add an accelerometer to each mitt and study Newton's Second Law of Motion.
 - c. Using the DEBUG screen for output or modifying the program, the weight/mass of any object can be found by placing it on the mitt while the mitt is laying flat on a table.
 - d. Using the TI-89+ or Microsoft Excel program discuss collection of calibration data and mathematics of line/curve-fitting using modern technology.
2. Real World Application
 - a. Measure the force of a punch from a boxer to aid in training
 - b. Embed sensors in car bumpers to get "black box" data after an accident

9. Project Cost Analysis

1. Construction materials:	
a. Everlast High Performance Punch Mitts (Modell's)	\$ 24.99
b. Black Project Box (Radio Shack)	\$ 6.99
c. Plexiglas	\$ 10.00
d. Screws, etc	\$ 5.00
2. Electrical Components	
a. Board of Education (Parallax)	\$ 65.00
b. Basic Stamp 2 IC (Parallax)	\$ 49.00
c. FlexiForce Sensor Demo Kit (2) (Parallax)	\$ 42.00
d. 2 x 16 Parallel LCD (Parallax)	\$ 29.00
e. Misc: Resistors, Potentiometer, Wire, LED	\$ 10.00
TOTAL:	\$ 241.98

10. Acknowledgements

We would like to thank Professor Vikram Kapila - Project Director, Sang-Hoon Lee – Project Instructor, and Anshuman Panda and Sookran Sobhan – Teacher Assistants for their assistance and patience throughout this project. We would also like to thank Alessandro Betti for his assistance in the machine shop. Also a big thanks to the National Science Foundation for supporting this program which will allow each of us to bring robotics and engineering into our schools. Finally, we would like to thank Parallax for donating the “What’s a Microcontroller?” kit which included the textbook, a Homework Board and the related parts kits for each teacher in the program.

11. Appendix A: PBasic Program

```
' {$STAMP BS2}
' {$PBASIC 2.5}
*****
!*      I PUSH! YOU PUSH BACK!
!* Dvora Geller, Ed Gruber, Denise McNamara
*****
```

'Variables for LCD

E	CON	0	'Enable pin for LCD
Rs	CON	3	'LCD Register select pin, 0 = instruction, 1 = text
Char	VAR	Byte	'Character to send to LCD
Inst	VAR	char	'Induction to send to LCD. (Points to Char)
Index	VAR	Word	'Character pointer
temp	VAR	Byte	
RW	CON	2	

'Variables for FlexiForce Sensors

rawForce1	VAR	Word	'Gathers RCTime data
rawForce2	VAR	Word	
rawforce1keep	VAR	Word	'RCTime data used for conversion
rawforce2keep	VAR	Word	
forcemitt1	VAR	Word	'Force after conversion
forcemitt2	VAR	Word	
sensor1Pin	CON	11	'I/O pin for FlexiForce sensor
sensor2Pin	CON	10	

Main: 'Main program

```
GOSUB initialize
GOSUB waiting
GOSUB force_check
GOSUB pick_rctime_output
GOSUB convert_rctime_force
GOSUB force_or_error
```

```
GOSUB out
IF temp > 35 THEN
  PAUSE 1000
  GOTO main
ENDIF
STOP
```

Out: 'Prints characters to LCD screen

```
READ temp, char
IF (char = 9) THEN Next_line
IF (char = 1) THEN RETURN
GOSUB Sendtext
temp = temp + 1
GOTO Out
```

Initialize:

```
'Setup Flexiforce
rawforce1keep = 65535
rawforce2keep = 65535
```

'LCD Setup stamp pins & data

```
LOW rw
OUTS = %0000000000000000
DIRS = %0000000011111111
DATA @00, "ForceM1 = "
DATA @15, "N", 9, "ForceM2 = "
DATA @32, "N", 1
DATA @34, "ERROR!! Sensors", 9, "Misaligned", 1
DATA @100, "Waiting for", 9, "PUSH...", 1
DATA @150, "ERROR!!", 9, "Push Harder", 1
GOSUB Initlcd
```

```
DEBUG CLS 'Clears screen on computer
RETURN
```

Initlcd: 'Initialize the LCD

```
PAUSE 200
OUTS = %00110000 'Wakeup for the LCD
PULSOUT E,1 'Send command three times with required delays
PAUSE 10
PULSOUT E,1
PAUSE 1
PULSOUT E,1
PAUSE 1
OUTS = %00100000 'Set to 4-bit operation
```

```
PULSOUT E,1
Inst = %00101000      'Setup the LCD for two line display
GOSUB Sendinst
Inst = %00001110      'Turns on cursor
GOSUB Sendinst
Inst = %00000110      'Set to auto-increment cursor and on display shift
GOSUB Sendinst
Inst = %00000001      'Clears LCD
GOSUB Sendinst
Inst = 14              'Turns cursor to underline
GOSUB Sendinst
RETURN

Sendinst:              'Send an instruction to LCD

LOW Rs                 'Sets instruction mode
OUTB = Inst.HIGHNIB    'Send high nibble
PULSOUT E,1
OUTB = Inst.LOWNIB     'Send low nibble
PULSOUT E,1
HIGH Rs                'Sets LCD back to text mode
RETURN

Sendtext:              'Send text to LCD
OUTB = Char.HIGHNIB    'Send high nibble
PULSOUT E,1
OUTB = char.LOWNIB    'Send low nibble
PULSOUT E,1
PAUSE 100
RETURN

Next_line:             'Send cursor to line 2
Inst = %11000000
GOSUB Sendinst
temp = temp + 1
GOTO out

waiting:               'Prints waiting msg on LCD
temp = 100
GOSUB out
RETURN

force_check:           'Checks to see if the mitts are being used
HIGH sensor1pin
HIGH sensor2pin
PAUSE 10
```

```
RCTIME sensor1pin,1,rawforce1
RCTIME sensor2pin,1,rawforce2
DEBUG HOME, "RawForce1 = ", DEC5 rawforce1, CR 'Prints RCTIME to DEBUG
DEBUG "RawForce2 = ", DEC5 rawforce2, CR 'screen if hooked to computer
IF rawforce1 = 0 THEN force_check
RETURN
```

pick_rctime_output: 'Picks max RCTIME value for each mitt

```
DO WHILE (rawforce1 <> 0 AND rawforce2 <> 0)
  IF rawforce1 < rawforce1keep AND rawforce1 <> 0 THEN rawforce1keep = rawforce1
  IF rawforce2 < rawforce2keep AND rawforce2 <> 0 THEN rawforce2keep = rawforce2
  HIGH sensor1pin
  HIGH sensor2pin
  PAUSE 10
  RCTIME sensor1pin,1,rawforce1
  RCTIME sensor2pin,1,rawforce2
  DEBUG HOME, "RawForce1 = ", DEC5 rawforce1, CR 'Prints RCTIME to DEBUG
  DEBUG "RawForce2 = ", DEC5 rawforce2, CR 'Screen if hooked to computer
LOOP
```

RETURN

convert_rctime_force: 'Converts RCTIME to FORCE and clears LCD

```
IF rawforce1keep < 3682 THEN
  forcemitt1=(3682 - rawforce1keep)/29
ELSE
  temp = 150
ENDIF

IF rawforce2keep < 4870 THEN
  forcemitt2=(4870 - rawforce2keep)/43 + 10
ELSE
  temp = 150
ENDIF
```

```
DEBUG "actual force1 = ", DEC5 forcemitt1 , " N", CR
DEBUG "actual force2 = ", DEC5 forcemitt2 , " N", CR
```

```
Inst = %00000001
GOSUB Sendinst
```

RETURN

force_or_error: 'Prints error msg or force

```
IF temp = 150 THEN RETURN
IF ABS(forcemitt1 - forcemitt2 > 4) THEN temp = 34 ELSE GOSUB force_write
```

```
RETURN
```

```
Force_write:           'Sends the Force data to the EEPROM
```

```
temp = 0
```

```
WRITE 10, forcemitt1/10000+48
WRITE 11,(forcemitt1/1000)//10+48
WRITE 12,(forcemitt1/100)//10+48
WRITE 13,(forcemitt1/10)//10+48
WRITE 14, forcemitt1//10+48
```

```
WRITE 27, forcemitt2/10000+48
WRITE 28,(forcemitt2/1000)//10+48
WRITE 29,(forcemitt2/100)//10+48
WRITE 30,(forcemitt2/10)//10+48
WRITE 31, forcemitt2//10+48
```

```
RETURN
```

12. References

1. <http://www.parallax.com/dl/docs/prod/audiovis/lcd2x16par.pdf>
2. http://www.parallax.com/images/prod_jpg/603-00006.jpg
3. <http://www.tekscan.com/flexiforce/flexiforce.html>
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5. <http://www.radioshack.com/product.asp?catalog%5Fname=CTLG&product%5Fid=276-311>
6. http://www.parallax.com/detail.asp?product_id=28150
7. http://www.parallax.com/detail.asp?product_id=BS2-IC
8. <http://shop.everlastboxing.com/everlast-semi-pro-punch-mitts.html>
9. <http://www.parallax.com/dl/docs/prod/audiovis/lcd2x16par.pdf>